

## *Flexural properties*

The behaviors shown by textile materials (fibre, yarn and fabric), when it is subjected to bending, are known as flexural properties.

### **a) Flexural rigidity:**

Flexural rigidity is the resistance of a textile fibre against bending. It can also be defined as the couple required to bend the fibre to unit curvature. The unit of flexural rigidity is N-mm<sup>2</sup>, N-m<sup>2</sup> etc.

$$\text{Mathematically, Flexural rigidity, } R_f = \frac{1}{4\pi} \times \frac{\eta E T^2}{\rho}$$

Where,  $\eta$  = Shape factor

E = Specific shear modulus (in N/tex)

T = Linear density (in tex)

$\rho$  = Density (in gram/cm<sup>3</sup>)

### **Specific flexural rigidity:**

The specific flexural rigidity is the flexural rigidity of a textile fibre of unit linear density. Specific flexural rigidity is usually expressed as N-mm<sup>2</sup>/tex, N-m<sup>2</sup>/tex etc.

$$\text{Mathematically, Specific flexural rigidity} = \frac{1}{4\pi} \times \frac{\eta E (1)^2}{\rho} = \frac{1}{4\pi} \times \frac{\eta E}{\rho}$$

### **b) Bending recovery:**

The power of recovery from an immediate curvature of textile fibre is known as bending recovery. For example, nylon of 15 denier shows 100% recovery from a small curvature, whereas only 20% recovery is obtained from a large curvature.

### **c) Bending modulus:**

Bending modulus can be defined as the ratio between bending stress and bending strain. Here, bending strain is usually expressed as degree or radian.

$$\text{So, Bending modulus} = \frac{\text{Bending stress}}{\text{Bending strain}}$$

### **Shape factor:**

Shape factor is a quantity or number that indicates the thickness or cross-section of a fibre. Shape factor is usually expressed by  $\eta$ .

If  $\eta = 1$ , then the fibre is round shaped.

If  $\eta > 1$ , then the fibre thickness is increased.

If  $\eta < 1$ , then the fibre thickness is reduced.

### **Shape factor of different fibres:**

Fibre	Shape factor	Fibre	Shape factor
Viscose	0.74	Acetate	0.67
Wool	0.80	Nylon	0.91
Silk	0.59	Glass	1.0