

Sensors for Robots

Sensors play a significant role in any robot, whether it is autonomous, semi-autonomous or remotely-controlled by a human. These sensors help a robot communicate with its external world, or control its own internal system. Before we understand the different sensors, we will understand what “senses” are and what they do.

A



sense with regards to living organisms is the capability to perceive its environment. The five Aristotelian senses of human being are Sight, Hearing, Touch, Smell and Taste. More and more research in this field led to a belief that there are more than five senses. Few argue that there are almost 21 sensors in a human body which includes thermoception (sensing temperature variation), equilibrioception (sense to maintain balance), nociception (pain sensors), kinesthesisception (sensing acceleration) etc., These senses help us sense our environment and act accordingly.

Since it is difficult to implement these biological sensors, robots use electromechanical **sensors** that measure a physical quantity and convert it into signals that can be read, monitored and analyzed for further action.

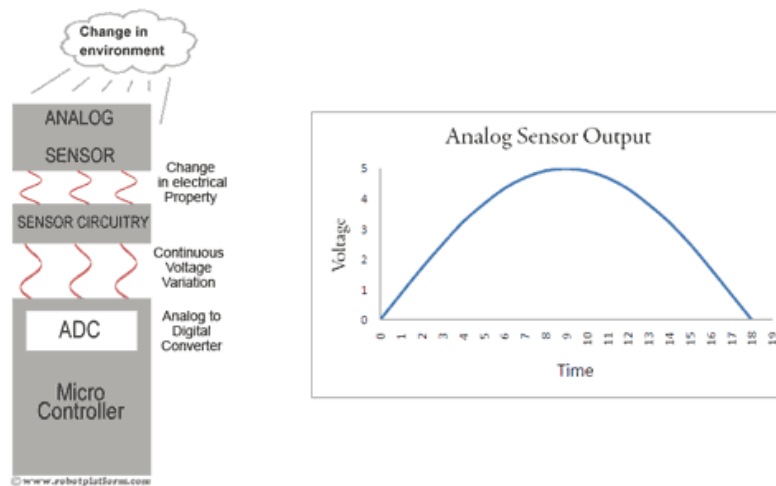
The following section will help you identify the different sensors available for robots and also understand how they work.

Analog Sensors vs. Digital Sensors

The output generated from sensors can be either analog signals or digital signals.

Analog Sensors

Analog Sensors output a change in electrical property to signify a change in its environment. The change can be a variation in Voltage, Current, Resistance, Charge and Capacitance. Sensor circuits are designed to monitor these changes and provide a voltage difference.

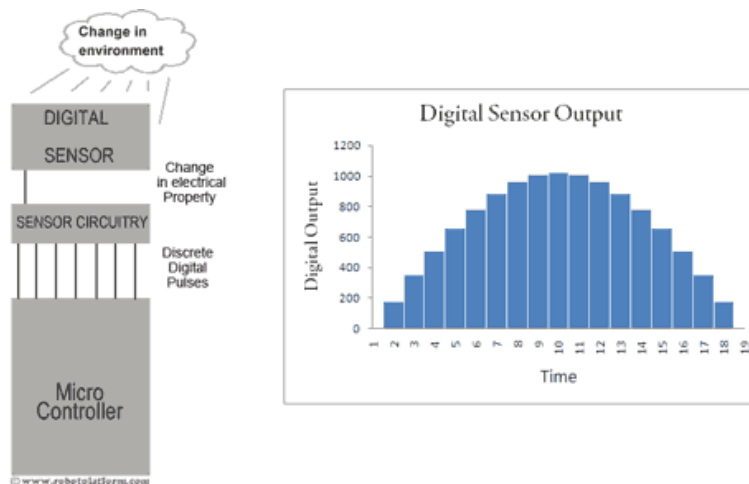


This voltage difference, if required can be converted into a digital value and processed further. All modern microcontrollers have [Analog to Digital converter](#) circuitry built-in. For example, if we consider a [Photoresistor](#), the resistance in a Photoresistor changes with the amount of light falling on it. The Photoresistor circuitry creates a voltage difference based on the change in resistance and an analog signal is fed into the microcontroller. This analog signal, if required can be further converted into a digital value and processed as per the requirement (For further information, suggest you to read [Analog to digital Conversion](#)). Since most microcontrollers work within the 0V to +5V range, the sensor circuitry is designed such that it generates a continuous signal between 0 Volts to +5 Volts as an output.

Digital Sensors

Unlike Analog sensors, digital sensors produce discrete digital pulses for a change in its environment. A push button switch is a very good example of a digital sensor. The output of this sensor can be either “ON” or “OFF”, i.e. it can be either 1 or 0.

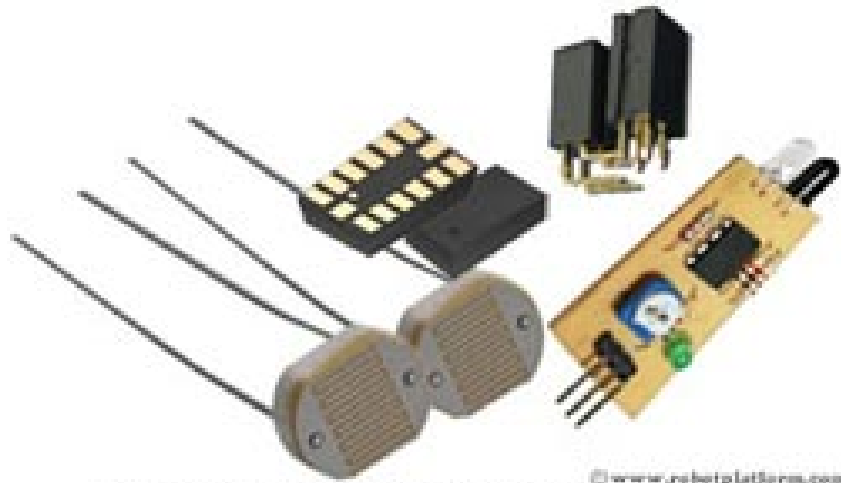
There are other digital sensors which output a series of digital pulses, or binary values. For example, a sensor can output a 10 bit binary value 0000000000 to 1111111111 (decimal equivalent of 0 to 1023) to signify a change. This means a sensor can produce one of 1024 values to suggest a change in its environment.



It is important to realize this distinction between analog and digital outputs before selecting a sensor for your robot. Digital signals may seem easy to obtain and process, but involves a lot

of calculations. The timer control in a microcontroller in itself is a nightmare. On the other hand, analog signals can be directly fed into a microcontroller, converted into a digital value using its built-in [ADC](#) and the information can be used as required.

«[Classification of Robots](#) - § - [Types of Robot Sensors](#)»



Different types of Robot Sensors

Types of Robot Sensors

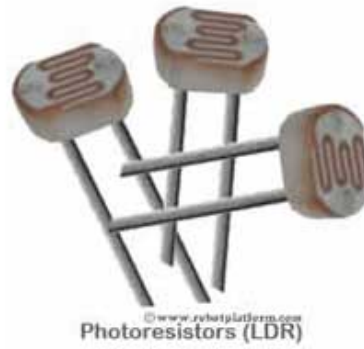
There are different sensors to choose from and we will identify the characteristics of few sensors, and also understand why and where they are used.

Light sensors

A Light sensor is used to detect light and create a voltage difference. The two main light sensors generally used in robots are [Photoresistor](#) and Photovoltaic cells. Other kinds of light sensors like Phototubes, Phototransistors, CCD's etc. are rarely used.

[Photoresistor](#) is a type of resistor whose resistance varies with change in light intensity; more light leads to less resistance and less light leads to more resistance. These inexpensive sensors can be easily implemented in most light dependant robots.

Photovoltaic cells convert solar radiation into electrical energy. This is especially helpful if you are planning to build a solar robot. Although photovoltaic cell is considered as an energy source, an intelligent implementation combined with transistors and capacitors can convert this into a sensor.



Sound Sensor

As the name suggests, this sensor (generally a microphone) detects sound and returns a voltage proportional to the sound level. A simple robot can be designed to navigate based on the



sound it receives. Imagine a robot which turns right for one clap and turns left for two claps. Complex robots can use the same microphone for speech and voice recognition.

Implementing sound sensors is not as easy as light sensors because Sound sensors generate a very small voltage difference which should be amplified to generate measurable voltage change.

Temperature Sensor

What if your robot has to work in a desert and transmit ambient temperature? Simple solution is to use a temperature sensor. Tiny temperature sensor ICs provide voltage difference for a change in temperature. Few generally used temperature sensor IC's are LM34, LM35, TMP35, TMP36, and TMP37.

Contact Sensor

Contact sensors are those which require physical contact against other objects to trigger. A push button switch, limit switch or tactile bumper switch are all examples of contact sensors. These sensors are mostly used for obstacle avoidance robots. When these switches hit an obstacle, it triggers the robot to do a task, which can be reversing, turning, switching on a LED, Stopping etc. There are also capacitive contact sensors which react only to human touch (Not sure if they react to animals touch). Touch screen Smart phones available these days use

capacitive touch sensors (Not to be confused with older stylus based models). Contact



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Temperature Sensors



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Limit Switch (Contact Sensor)

Sensors can be easily implemented, but the drawback is that they require physical contact. In other words, your robot will not turn until it hits an object. A better alternative is to use a proximity sensor.

Proximity Sensor

This is a type of sensor which can detect the presence of a nearby object within a given distance, without any physical contact. The working principle of a Proximity sensor is simple. A transmitter transmits an electromagnetic radiation or creates an electrostatic field and a

receiver receives and analyzes the return signal for interruptions. There are different types of Proximity sensors and we will discuss only a few of them which are generally used in robots.

1. Infrared (IR) Transceivers: An IR LED transmits a beam of IR light and if it finds an obstacle, the light is simply reflected back which is captured by an IR receiver. Few IR transceivers can also be used for distance measurement.
2. Ultrasonic Sensor: These sensors generate high frequency sound waves; the received echo suggests an object interruption. Ultrasonic Sensors can also be used for distance measurement.
3. Photoresistor: Photoresistor is a light sensor; but, it can still be used as a proximity sensor. When an object comes in close proximity to the sensor, the amount of light changes which in turn changes the resistance of the Photoresistor. This change can be detected and processed.

There are many different kinds of proximity sensors and only a few of them are generally preferred for robots. For example, Capacitive Proximity sensors are available which detects change in capacitance around it. Inductive proximity sensor detects objects and distance through the use of induced magnetic field.

Distance Sensor

Most proximity sensors can also be used as distance sensors, or commonly known as **Range Sensors**; IR transceivers and Ultrasonic Sensors are best suited for distance measurement

1. Ultrasonic Distance Sensors: The sensor emits an ultrasonic pulse and is captured by a receiver. Since the speed of sound is almost constant in air, which is 344m/s, the time between send and receive is calculated to give the distance between your robot and the obstacle. Ultrasonic distance sensors are especially useful for underwater robots.
2. Infrared Distance sensor: IR circuits are designed on triangulation principle for distance measurement. A transmitter sends a pulse of IR signals which is detected by the receiver if there is an obstacle and based on the angle the signal is received, distance is calculated. SHARP has a family of IR transceivers which are very useful for distance measurement. A simple transmit and receive using a couple of transmitters and receivers will still do the job of distance measurement, but if you require precision, then prefer the triangulation method
3. Laser range Sensor: Laser light is transmitted and the reflected light is captured and analyzed. Distance is measured by calculating the speed of light and time taken for the light to reflect back to the receiver. These sensors are very useful for longer distances.
4. Encoders: These sensors (not actually sensors, but a combination of different components) convert angular position of a shaft or wheel into an analog or digital code. The most popular encoder is an optical encoder which includes a rotational disk, light source and a light detector (generally an IR transmitter and IR receiver). The rotational disk has transparent and opaque pattern (or just black and white pattern) painted or printed over it. When the disk rotates along with the wheel the emitted light is interrupted generating a signal output. The number of times the interruption happens and the diameter of the wheel can together give the distance travelled by the robot.
5. Stereo Camera: Two cameras placed adjacent to each other can provide depth information using its stereo vision. Processing the data received from a camera is difficult for a robot with minimal processing power and memory. If opted for, they make a valuable addition to your robot.

There are other stretch and bend sensors which are also capable of measuring distance. But, their range is so limited that they are almost useless for mobile robots.

Pressure Sensors

As the name suggests, pressure sensor measures pressure. Tactile pressure sensors are useful in robotics as they are sensitive to touch, force and pressure. If you design a robot hand and need to measure the amount of grip and pressure required to hold an object, then this is what you would want to use.

Tilt Sensors

Tilt sensors measure tilt of an object. In a typical analog tilt sensor, a small amount of mercury is suspended in a glass bulb. When mercury flows towards one end, it closes a switch which suggests a tilt.

Navigation / Positioning Sensors

The name says it all. Positioning sensors are used to approximate the position of a robot, some for indoor positioning and few others for outdoor positioning.

- **GPS (Global Positioning System):** The most commonly used positioning sensor is a GPS. Satellites orbiting our earth transmit signals and a receiver on a robot acquires these signals and processes it. The processed information can be used to determine the approximate position and velocity of a robot. These GPS systems are extremely helpful for outdoor robots, but fail indoors. They are also bit expensive at the moment and if their prices fall, very soon you would see most robots with a GPS module attached.
- **Digital Magnetic Compass:** Similar to a handheld magnetic compass, Digital Magnetic compass provides directional measurements using the earth's magnetic field which guides your robot in the right direction to reach its destination. These sensors are cheap compared to GPS modules, but a compass works best along with a GPS module if you require both positional feedback and navigation. Philips KMZ51 is sensitive enough to detect earth's magnetic field.
- **Localization:** Localization refers to the task of automatically determining the location of a robot in complex environment. Localization is based on external elements called landmarks which can be either artificially placed landmarks, or natural landmark. In the first approach, artificial landmarks or beacons are placed around the robot, and a robot's sensor captures these signals to determine its exact location. Natural landmarks can be doors, windows, walls, etc. which are sensed by a robots sensor / vision system (Camera). Localization can be achieved using beacons which generate Wi-Fi, Bluetooth, Ultrasound, Infrared, Radio transmissions, Visible Light, or any similar signal.

Acceleration Sensor

An accelerometer is a device which measures acceleration and tilt. There are two kinds of forces which can affect an accelerometer: Static force and Dynamic Force

- **Static Force:** Static force is the frictional force between any two objects. For example earth's gravitational force is static which pulls an object towards it. Measuring this gravitational force can tell you how much your robot is tilting. This measurement is exceptionally useful in a balancing robot, or to tell you if your robot is driving uphill or on a flat surface.

- Dynamic force: Dynamic force is the amount of acceleration required to move an object. Measuring this dynamic force using an accelerometer tells you the velocity/speed at which your robot is moving. We can also measure vibration of a robot using an accelerometer, if in any case you need to.

Accelerometer comes in different flavors. Always select the one which is most appropriate for your robot. Some of the factors which you need to consider before selecting an accelerometer are:

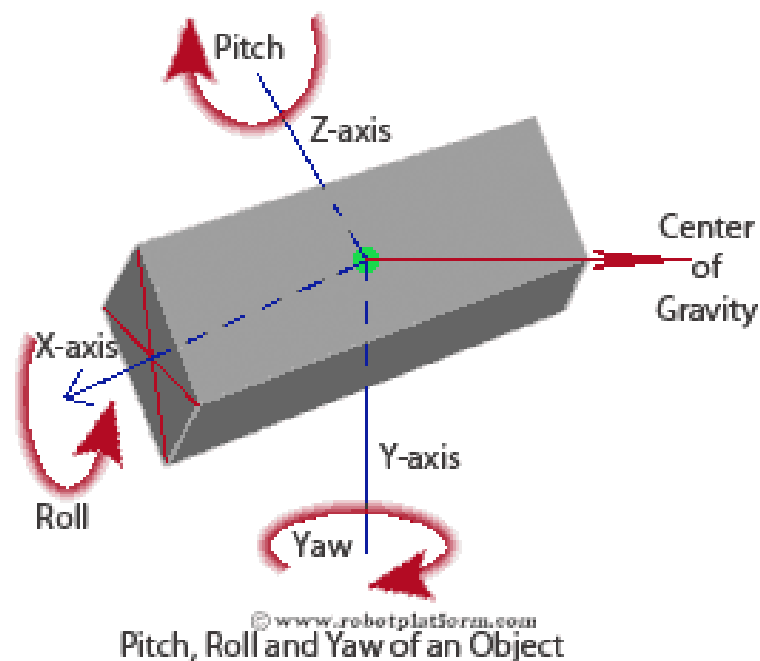
1. Output Type: Analog or Digital
2. Number of Axis: 1,2 or 3
3. Accelerometer Swing: $\pm 1.5g$, $\pm 2g$, $\pm 4g$, $\pm 8g$, $\pm 16g$
4. Sensitivity: Higher or Lower (Higher the better)
5. Bandwidth

Gyroscope

A gyroscope or simply Gyro is a device which measures and helps maintain orientation using the principle of angular momentum. In other words, a Gyro is used to measure the rate of rotation around a particular axis. Gyroscope is especially useful when you want your robot to not depend on earth's gravity for maintaining Orientation. (Unlike accelerometer)

IMU

Inertial Measurement Units combine properties of two or more sensors such as Accelerometer, Gyro, Magnetometer, etc, to measure orientation, velocity and gravitational forces. In simple words, IMU's are capable of providing feedback by detecting changes in an objects orientation (pitch, roll and yaw), velocity and gravitational forces. Few IMUs go a step further and combine a GPS device providing positional feedback.



Voltage Sensors

Voltage sensors typically convert lower voltages to higher voltages, or vice versa. One example is a general Operational-Amplifier (Op-Amp) which accepts a low voltage, amplifies it, and generates a higher voltage output. Few voltage sensors are used to find the potential

difference between two ends (Voltage Comparator). Even a simple LED can act as a voltage sensor which can detect a voltage difference and light up. (not considering current requirements here)

Current Sensors

Current sensors are electronic circuits which monitor the current flow in a circuit and output either a proportional voltage or a current. Most current sensors output an analog voltage between 0V to 5V which can be processed further using a microcontroller.

Other sensors for robots

There are hundreds of sensors made today to sense virtually anything you can think of, and it is almost impossible to list all available sensors. Apart from those mentioned above, there are many other sensors used for specific applications. For example: Humidity Sensors measures Humidity; Gas sensors are designed to detect particular gases (helpful for robots which detects gas leaks); Potentiometers are so versatile that they can be used in numerous different applications; Magnetic Field Sensors detect the strength of magnetic field around it.

Conclusion

A simple obstacle avoider robot can be built using a couple of [photoresistors](#), or an infrared sensor. The more complex your robot gets, the more number of sensors you tend to use. A single task may require a combination of different sensors, or different tasks can be achieved using a single sensor. Sometimes, a task can be performed from any of the many available sensors. Decide the best sensor based on availability, cost and ease of use.

«[Robot Sensors](#) - § - [Actuators](#)»

Actuators

An actuator is an electromechanical device which converts energy into mechanical work (or motion). For robots, actuators are like muscles that perform work. The work can be either to induce motion, or to object motion; i.e. either to start a movement, or to stop it. There are different types of actuators available and most of them either create rotational motion, or linear motion. (Oscillatory motion is rarely used, and even if required can be created using a linear or a rotary actuator)

Linear Actuators

As the name says, linear actuator creates linear motion, i.e. it creates to and fro motion. These actuators can be driven by either linear or rotational motion.

To simplify things, let us take an example of a bicycle. When the cyclist pushes the pedal, it rotates the bottom bracket in a cycle which is connected to a roller chain. Now the rotational motion from the bracket creates a linear motion in the roller chain.

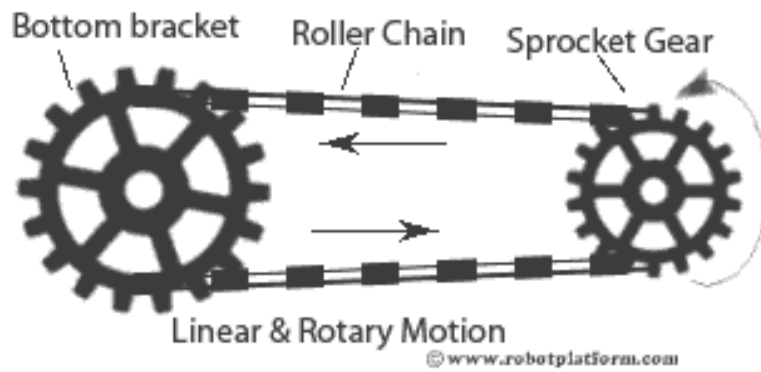
Rotational Actuator (Rotary Actuator)

Rotational actuator induces rotary or rotational motion. A simple DC motor is an example of rotational actuator. Similar to linear actuator, rotation actuators can be driven by either linear motion or rotational motion.

Let us continue with our bicycle example to understand how linear motion can be used to create rotary motion. The roller chain in a bicycle is connected to sprocket gear of the driving wheel (Normally back wheel). When a cyclist pedals, the roller chain (remember that roller chain is an example of linear motion) rotates the sprocket gear creating a rotational motion further rotates the wheel.

Most actuators can be mechanically designed to induce rotary motion or linear motion. A simple nut attached to a linear member can create a rotary motion. On the other hand, attaching a screw to a rotary actuator creates linear motion.

The below animations shows both linear motion and rotary motion. The bottom bracket rotates creating a linear motion in roller chain. Further the same linear motion of the chain creates rotary motion in sprocket gear.



Actuators require energy to create motion and the source of energy is usually electric current, pneumatic pressure or hydraulic fluid. In the next section, we will understand the different actuators available for robots, and their energy sources.

«[Sensors](#) - § - [Types of Robot Actuators](#)»

Types of DC Motors

DC motors: These motors are easy to implement and generally used actuators for robots. There are different types of DC motors in the market and we will understand the working principle of each of these motors.

Different types of DC motors

Brushed DC motor

Brushed DC motor, or simply a “DC motor” is a classical example of electrical motor. As discussed before, a motor has a rotor and a stator with one of them being a permanent magnet. In a brushed DC motor, the rotor has permanent magnet and the stator has electromagnets. Since the motor needs a way to detect the rotor’s orientation, it uses brushes as a commutator which is a piece of rotor touching the shaft. When the rotor rotates (in turn the brush rotates), it detects the change in orientation and flips the current. DC motors are available in different sizes and at different speeds. Although DC motors run at enough speeds, they are generally useless in robots as they produce the slightest torque. DC motors have only two wires running into them; one for ground and the other for power.



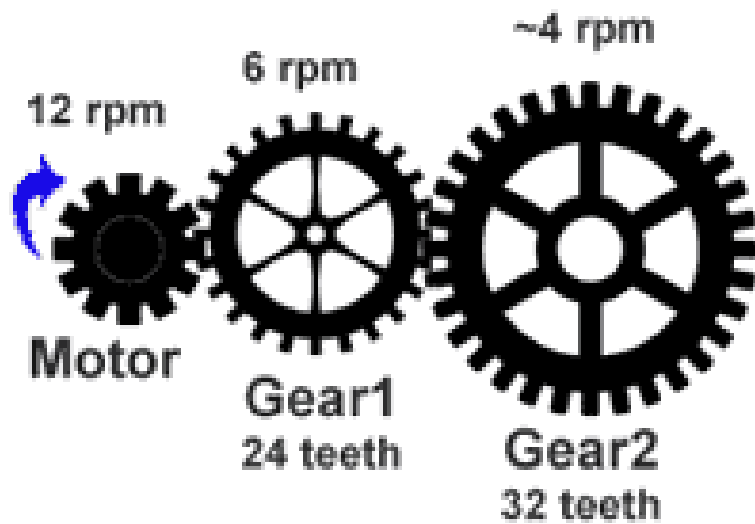
Geared DC motor

As mentioned in previous tutorial, DC motors provide good speeds without enough torque. To overcome this, DC motors are often coupled with gears which provide greater torque, but reducing speed. Normally all our robots would require a geared DC motor to pull the weight of our robot and any additional components placed.

As you can see in the image, the motor shaft is connected to another bigger gear, which is further connected to a larger gear. As the motor rotates, the rotations per minute (rpm) of Gear1 is lesser than the motor. Gear2 has even less number of rotations per minute. However, each gear increases the torque of overall setup.



The



Gear Motors

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above image shows a small DC motor fitted with gears. I have marked it as 150 which means the velocity of the motor is 150 revolutions per minute (RPM).

Brushless DC motors



Two Phase BLDC Motor

brushed DC motor uses brushes to detect the change in orientation so that it can flip the current to continue the rotor's rotation. In a brushless motor, the rotor is made of permanent magnet and the stator is made of electromagnet. To detect a change in orientation, brushless motors generally use Hall Effect sensors to detect the rotor's magnetic field and consecutively its orientation. Brushless motors are very useful in robots as they are more capable; they provide enough torque, and greater speeds than brushed motors. Brushless motors are expensive due to their design complexity and need a controller to control their speed and rotation.

Servo Motors

Generally known as RC servo motors, these are DC motors coupled with a feedback control circuitry, a gear system to increase torque and a position sensing device (usually a potentiometer). When a signal (pulse) is sent, it moves the motor shaft to a desired position using the position feedback from a potentiometer. Servos do not exhibit continuous rotation, but are limited to a specific range (generally 200° back and forth) and requires us to modify it for continuous rotation. Since servos expect a control signal, there is an additional wire running into the servo which takes control pulses. Hence they have three wires; Ground, Power and Control pulse.



Servos have a wide range of applications in robotics, but require a bit of shrewd programming to make it work. For a detailed explanation, refer [Servo Tutorial](#).

Stepper motors

Stepper motors are brushless motors which divides the rotor's rotation into discrete number of steps when electrical pulses are applied in an expected sequence. In other words, a brushless motor rotates continuously when voltage is applied across, but a stepper motor breaks it into steps per revolution and jumps each step for a certain pulse. Unlike a servo motor, stepper motor does not require any complex position feedback mechanism; on the torque side, stepper motors are similar to brushed DC motors with less torque. Based on the arrangement of windings inside a stepper motor, it can be classified as Unipolar or Bipolar step motor.



Image shows two different types of stepper motors. The first stepper motor in the image is interesting where the center shaft is fixed and it is the surrounding body which actually rotates. Second image is of a typical stepper motor which receives pulses and rotates the shaft.

Linear DC motor

Not likely to be used in standard mobile robots, a linear DC motor is a normal DC motor with its stator spread out. To be more specific, a brushed DC motor has a rotor spinning inside a

stator; in a classical linear DC motor, the stator is unwrapped and laid out in the form of a track made of flat coils. The rotor rolls over the stator in a straight line.

«[Electric Motor](#) - § - [Motion controllers](#)»