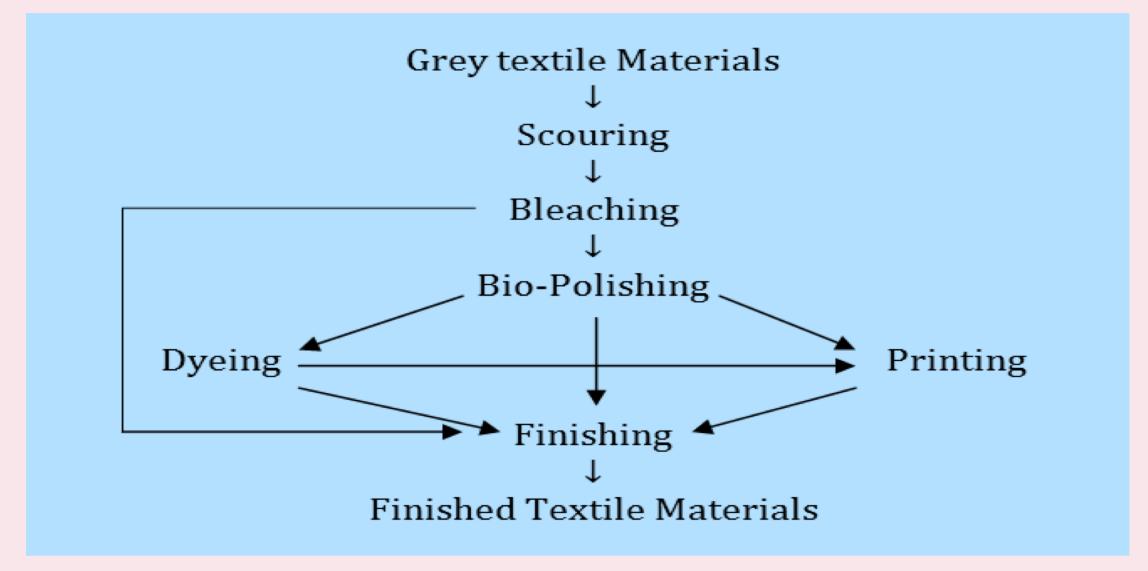


Basic flow chart of textile wet processing for Knit Fabric:



Scouring:

To remove natural and added impurities

Natural Impurities: Oil, wax, Fat, etc.

Added impurities: Dirt, dust, etc.

Substance	Content	
Cellulose	88 - 96 %	_
Pectin substances	0.7 - 1.2 %	
Wax	0.4 - 1.0 %	
Proteins	1.1 - 1.9 %	
Ash	0.7 - 1.6 %	
Other organic components	0.5 - 1.0 %	
Source: [186, Ullmann's, 2000]		





Bleaching:

To remove natural color from the fabric

Generally Fabric become White



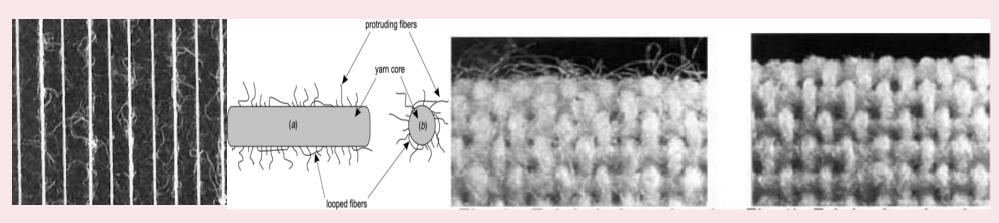




Bio-Polishing

To remove projecting/ protruding fiber by chemical process

Projecting fiber having length min. 3mm=Hairy fiber

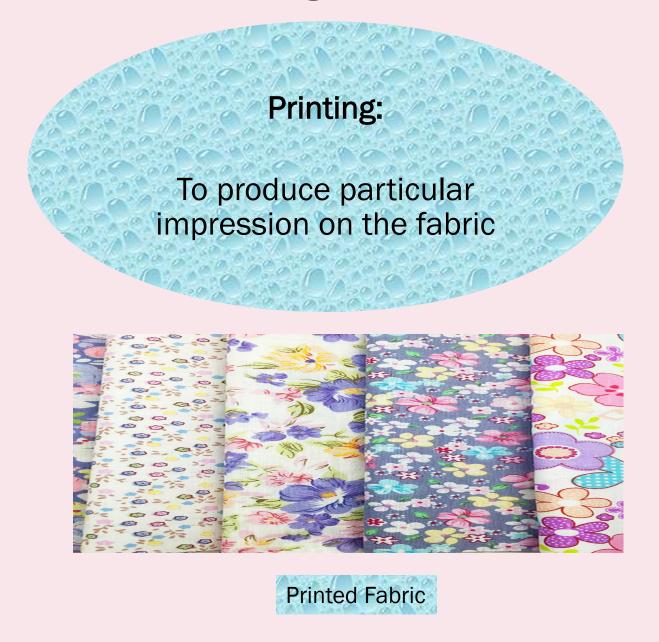




Generally to produce continuous color to the fabric



Dyed Fabric



Finishing:

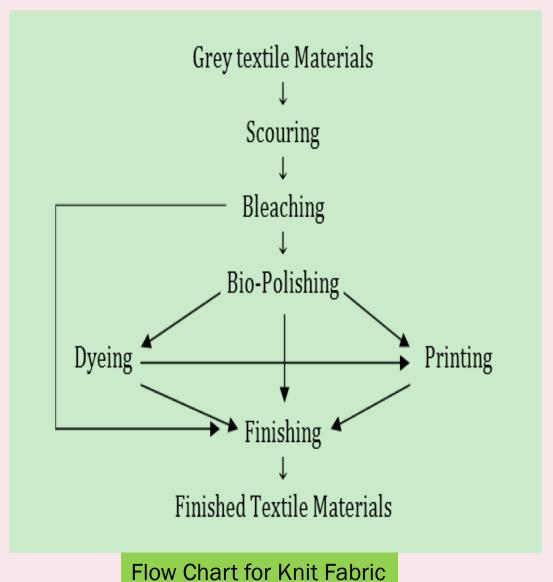
To add extra features to the fabric

Example: Softening, Ironing, Fire Proofing, etc.



Before & After Finishing (Ironing)

Comparison Between Wet Processing of Knit and Woven Fabric:



Grey textile Materials Singeing Desizing Scouring Bleaching Mercerizing Dyeing Printing Finishing 4 Finished Textile Materials Flow Chart for Woven Fabric

