

Lecture-7



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graph TD; A[Lecture-7] --> B[Contents]; B --> C[Structure of Reactive Dye]; B --> D[Classification of Reactive Dye];
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Contents

Structure of
Reactive Dye

Classification
of Reactive
Dye

Structure & Classification of Reactive Dye

General structure of Reactive dye

The general structure of reactive dye is W-D-B-R-X.

Here, W= Water solubilizing group

D = Dye part or Chromogen (colour producing part)

B = Bridging part

R = Reactive group bearing part.

X = Reactive group.

Structure & Classification of Reactive Dye (Continued)

Example : Structure of a Dye

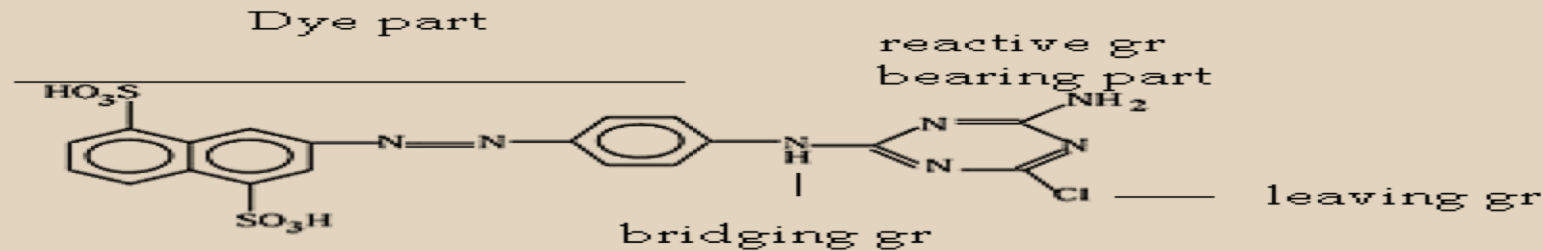


Fig Yellow MCT

Example: Various parts of a Dye

- Water solubilizing groups may be $-\text{NH}_2$, $-\text{NH}-\text{CH}_3$, $-\text{OH}$, $-\text{NO}_3$, $-\text{COOH}$, $-\text{SO}_3\text{Na}$.
- Bridging groups may be $-\text{NH}-$, $-\text{NH}-\text{CO}-$, $-\text{NH}-\text{CO}-\text{NH}-$.
- Reactive group bearing part may heterocyclic ring.
- Reactive group may be vinyl sulphone, monochlorotriazine, dichlorotriazine, triazine etc.

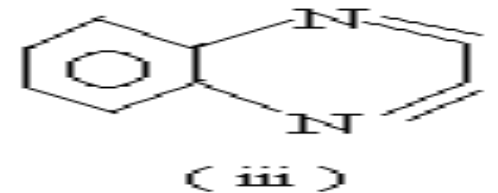
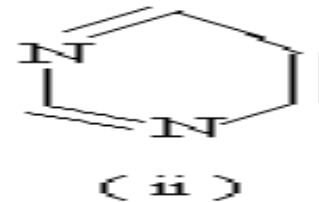
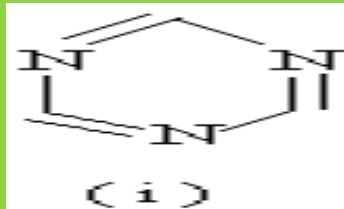
Structure & Classification of Reactive Dye (Continued)

Classification of Reactive Dye

A. On the basis of reactive group present in dye structure:

1) Halogen (commonly chlorine) derivatives of Nitrogen containing heterocyclic.

- i) Triazine dyes.
- ii) Pyrimidine dyes.
- iii) Quinoxaline dyes.



2) Activated vinyl compounds.

- i) Vinyl sulphone : $(D - SO_2 - CH_2 - CH_2 -)$
- ii) Vinyl acrylamide : $(D - NH - COO - CH_2 - CH_2 -)$
- iii) Vinyl sulphonamide : $(D - SO_2 - NH - CH_2 - CH_2 -)$

Structure & Classification of Reactive Dye (Continued)

Classification of Reactive Dye (Continued)

B. On the basis of Reactivity:

On the basis of reactivity reactive dyes are of three types

- i) Lower reactive dyes: Reactivity of these dyes is very low. So, highly alkaline condition is required for the fixation of these dyes with the substrate. Here, pH is maintained between 12-12.5 by using NaOH in dye bath.
- ii) Medium reactive dye: Reactivity of these dyes is better than the previous class. Here, pH is maintained between 11-12 by using Na_2CO_3 in the dye bath.
- iii) Higher reactive dye: These dyes are highly reactive. So, fixation of these dyes are easy and lower alkaline medium is kept in where pH is maintained between 9-11 by using NaHCO_3 in the dye bath.

Structure & Classification of Reactive Dye (Continued)

Classification of Reactive Dye (Continued)

C. On the basis of dyeing temperature and method:

- i) Cold brand: This type of dye contains reactive groups of high reactivity. So dyeing can be done in lower temperature (32° – 60°C).
- ii) Medium brand: This type of dye contains reactive groups of moderate reactivity. So, dyeing is done in higher temperature (60° – 71°C) than that of cold brand dyes.
- iii) Hot brand: This type of dye contains reactive groups of least reactivity. So, high temperature (72° – 93°C) is required for dyeing.

